

FIELD WELDER CERTIFICATION PROGRAM – The Structures Design and Construction Division manages the NYSDOT Field Welder Certification Program. All welders who perform work on NYSDOT projects must be certified for the procedure and position required on the project.

Welder testing and certification requirements are documented in the *New York State Steel Construction Manual (SCM), Section 8, Qualification, Part B – Welder, Welder Operator, and Tacker Qualification*.

The New York State Steel Construction Manual is available electronically on this website or by contacting Plan Sales at (518) 457-2124 or email at PlanSales@dot.ny.gov.

New Certification –

The welder should contact the Regional office in their geographic area for information on test locations. Each welding certificate that is issued by the Department is valid for a three year term.

It is suggested that each welder keep periodical paper prints of each side of the document for every signature and date period, in the case that the original license is destroyed or lost.

Re-certification Requirements –

The welder must keep a record of welding on the Work Record portion of the certificate with valid signatures as described on the card. Welders requesting a replacement certificate are still required to provide all of the signatures and dates for this period lost and, tickets will be denied recertification without this required information. Signatures past the expiration date are not valid and will not be counted towards the next certification period.

This part of the manual also explains the requirements and responsibility of each welder in properly maintaining the weld document for the recertification process.

All tickets and weld work records should be submitted 2 months prior to the expiration date to the issuing Regional Office. Welders should not send their cards directly to the Main Office.

Schedule Exam or Additional Information:

Contact the Regional Office nearest you (addresses attached) to schedule an exam or for additional information on the New York State Welder Certification Program.

Thank you for your interest.

Contact the Regional Office closest to you for information or to schedule an exam.
Interested candidates that reside on Long Island or, outside New York State in PA and NJ should be directed to the R-11 Office (718) area code. Updated 01-28-2020

Region 1

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Region 11

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